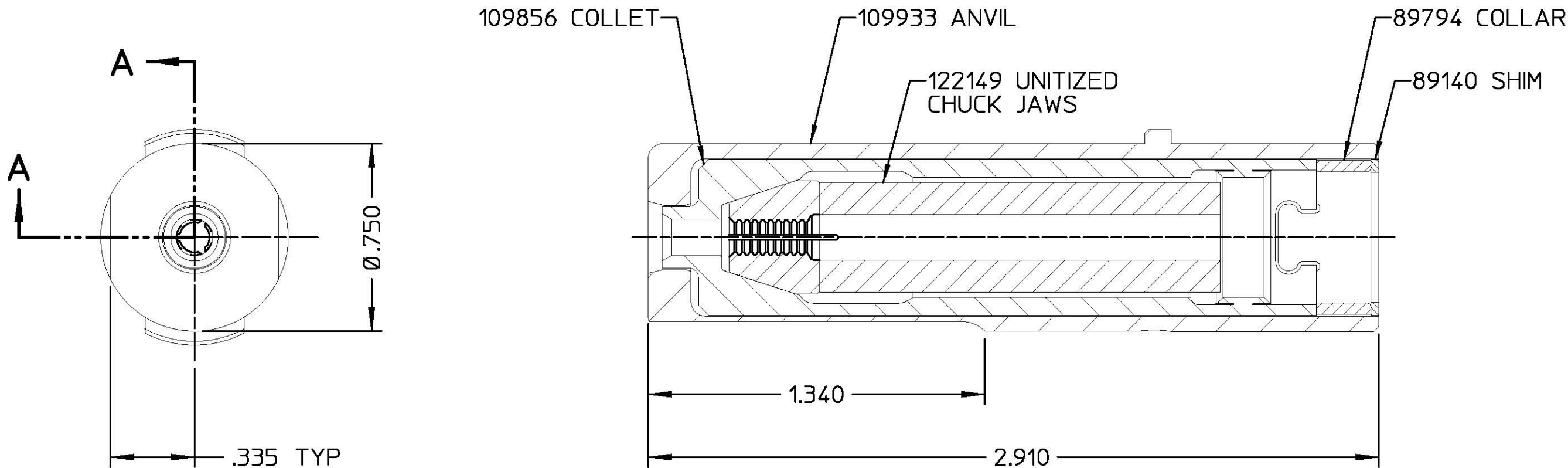


REV	DESCRIPTION	DATE
H	REDRAWN W/ NEW BORDER; REPLACED	
	JAWS, SPRING, & FOLLOWER WITH UNI-	
	TIZED JAWS; UPDATED COLLET PICTOR-	
	IALLY; REMOVED SLEEVE	



SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK MANUFACTURING COMPANY I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	-								
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	-	NOSE ASSEMBLY -06 BOM			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	-	-				
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES	-	-	DET:SMR	CK:	DATE: 8-13-91	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES	±	-	FOC.	B	99-994	
SURFACES TO BE ☉, //, ⌀, ⊥, & ▱ WITHIN			-	T.I.R.	FINAL ASSY: 352	FAC.			